

## Equipment list (As of April 2023)

Type	Machine	Site		
		Noshiro	Inami	Shiga
Milling	Milling machine	●	●	●
Granulation	High speed stirring granulator	●	●	●
	Vertical granulator		●	
	Fluidized bed granulation drying machine	●	●	●
	Dry granulator	●	●	●
	Cylindrical extruded wet granulator		●	
Drying	Cabinet dryer		●	
Mixing	Container blender	●		●
	V cone blender	●	●	
Tabletting	Tablet press	●	●	●
Coating	Coating machine	●	●	●
Tablets inspection	Automatic tablet visual inspection machine	●	●	●
X-ray inspection	X-ray inspection device			●
Tablet printing	Tablet printing machine	●	●	●
PTP blister	PTP blister packaging machine	●	●	●
Capsule fillig	Capsule filling machine	●		
Stick packing	Stick packing machine	●		●
Sachet packing	Sachet packing machine			●
Bottle filling	Bottle filling machine	●	●	●
Cartoning	Cartoning machine for tablets	●	●	●
	Cartoning machine for dry syrup			●
	Cartoning machine for fine granules	●		●
	Cartoning machine for inhalations	●		●
Imprinting machine	Pre-imprinting machine		●	●

## About OEM

Drug type	Prescription drugs (New drugs) Prescription drugs (Generic drugs) OTC drugs
Drug formulation	Solid dosage forms (Uncoated tablets, Film-coated tablets, Orally disintegrating tablets) Hard capsules Dry syrup Fine granules
Filling & Packaging	PTP blisters、 Sticks filling、 Sachets filling、 Counting bottle filling、 Powder bottle filling Shrink packaging 、 Banding packaging 、 Pillow packaging 、 Cartoning